

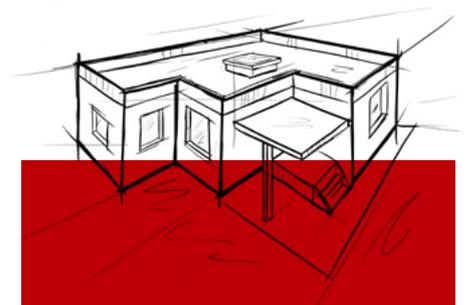


HardRock® Multi-Fix (DD)

Non-combustible insulation for flat roofs

ROCKWOOL HardRock® Multi-Fix (DD) is a stone wool insulation board faced with a mineral-coated white fleece, compatible with a wide range of adhered and mechanically fixed waterproofing systems – including bitumen, single-ply, EPDM and liquid membranes, as well as green roof systems.

- The product presents no smoke hazard, and will not contribute to fire growth in any stages of a fire (including the fully developed stage of a fire)
- The product is deemed to be non-combustible in accordance with UK building regulations complying with Zurich School and Academy Design guide and HTM05-03 guidance for healthcare
- LPCB approved to highest classification, LPS1181: Part 1 EXT – A rated constructions
- Provides acoustic reduction, absorption, and impact (rain noise) performance
- Solutions to meet all BB93 (Education) and HTM08-01 (Healthcare) acoustic requirements
- Acoustic solutions may provide opportunity for additional BREEAM points
- Dimensionally stable
- Consistent thermal performance with no blowing agents. Zero ODP and GWP
- HardRock Multi-Fix (DD) can be recycled and reprocessed reducing landfill and cost



HardRock Multi-Fix (DD) is a BBA approved insulation board that, in addition to thermal comfort, provides independently-tested acoustic and fire resistance properties.

ROCKWOOL stone wool insulation, like the basalt rock it is made from, is non-combustible with no chemical flame retardants. It is capable of withstanding temperatures exceeding 1,000°C.

HardRock Multi-Fix (DD)



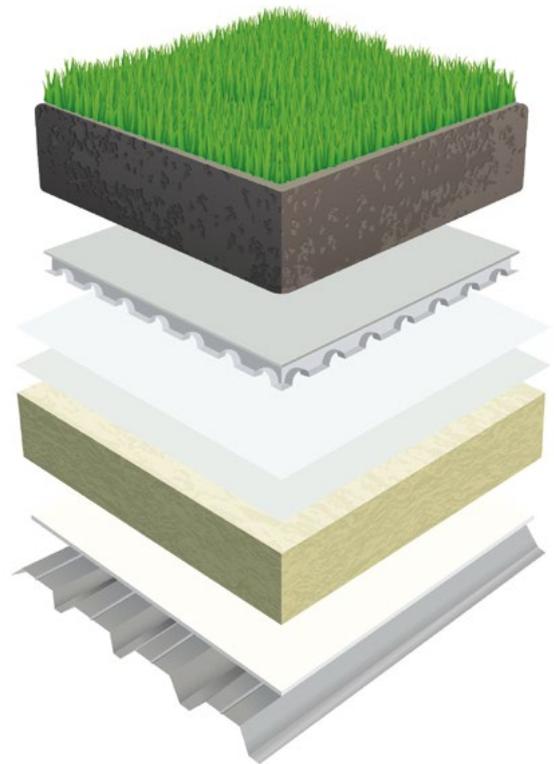
APPLICATIONS

HardRock Multi-Fix (DD) roofing boards are compatible for use with the following roofing systems:

- Fully bonded, partially bonded, mechanically fastened single ply membrane systems, and EPDM membrane systems
- Torch applied, bitumen based, and mastic asphalt built up systems
- Liquid applied systems
- Green roof systems

ROCKWOOL Acoustic Membrane is a high density polymer mass layer that combines with HardRock Multi-Fix (DD) to offer acoustic performance for the most stringent specifications.

ROCKWOOL Acoustic Infills are tissue wrapped trapezoidal shaped trough inserts, designed to enhance the acoustic absorption of perforated metal decks.



HardRock Multi-Fix (DD)

The HardRock Multi-Fix (DD) roofing board range

HardRock Multi-Fix (DD) Underlay Slab	
Application	Primary base layer for all systems
Board size	1200mm x 1000mm
Standard thickness	150mm

HardRock Multi-Fix (DD) Fleece Faced	
Application	Torch applied, pour and roll bitumen, single ply and EPDM mechanical or adhered systems, liquid applied systems and green roof
Board size	1200mm x 1000mm
Standard thickness	60, 85, 105, 115, 150, 185mm

HardRock Multi-Fix (DD) Tapered	
Application	All
Board size	1200mm x 1000mm
Standard thickness	Individually designed to meet scheme requirements

ROCKWOOL Multi-Fix acoustic flat roof system ancillaries

Acoustic Membrane 5kg/m ²	
Application	Flexible polymeric mass layer for sound deadening
Dimensions	1220mm x 6050mm
Standard thickness	2.5mm

Acoustic Membrane 10kg/m ²	
Application	Flexible polymeric mass layer for sound deadening
Dimensions	1200mm x 4000mm
Standard thickness	5mm

Acoustic Infills	
Application	Sound absorbing trough infills for perforated metal decks
Board size	1000mm length shaped to suit all deck profiles

HardRock Multi-Fix (DD)

PERFORMANCE

Thermal performance

The thermal conductivity of HardRock Multi-Fix roofing boards is 0.039 W/mK (λ : 90:90).

Resistance to moisture

ROCKWOOL products consist of randomly orientated water repellent fibres that prevent moisture from working its way into the board.

Should any boards become wet during installation they should be allowed to dry out naturally, prior to applying the roof membrane.

Dimensional stability

HardRock Multi-Fix (DD) roofing boards are dimensionally stable when tested to EN 1604 and therefore do not exert any undesirable stress on the fixings or waterproof membrane.

Fire performance

HardRock Multi-Fix (DD) is manufactured from volcanic stone, which produces a non-combustible Euroclass A2-s1, d0 insulation board. The product has also been fire tested to BS EN 1365-2* as part of a weight-loaded steel deck flat roof system to provide two hours' integrity and insulation performance.

Rapid spread of fire not only destroys buildings, but can also cost lives and destroy businesses. Smoke and fumes can hinder escape and rescue. The specification of insulation materials should consider each characteristic as well as any tendency for toxic emissions to contaminate water courses and the environment.

LPCB approvals

Roofing constructions incorporating HardRock Multi-Fix (DD) roofing boards have achieved the highest possible classification to LPS 1181:Part1 (i.e. EXT-A). This was accomplished by successfully undertaking and passing the Part 1 test for Reaction to Fire and the more onerous LPS 1208 Resistance to Fire test. HardRock Multi-Fix roofing boards are the only insulation products to have achieved this classification, in respect of built-up warm flat roofing constructions.



- Fire resistance performances up to 120 minutes (integrity and insulation) to BS 476: Part 21 can be achieved.
- The insulation must always be installed as a double layered system.
- The joints between each layer should be staggered and the LPCB approval covers thicknesses up to 210mm.
- The grades and performances are valid for both flat and tapered systems.
- Tapered systems are covered by the LPCB approval where a 2-layer system is employed and the minimum thickness of the upper board is 40mm-60mm with a flatboard below.

Euroclass classifications

As of July 2013, it became mandatory for all insulation manufacturers to label their products with their Euroclass reaction-to-fire classification. For confirmation of a construction product's Euroclass classification (as placed onto the market) refer to the CE mark label on the packaging or the Declaration of Performance (DoP) found on the manufacturer's website.

Unlike some other insulation materials on the market today, ROCKWOOL stone wool insulation is A2-s1, d0 non-combustible. To view the DoP for HardRock Multi-Fix (DD) visit www.rockwool.com/uk/dop

If you want to learn more about the Euroclass reaction to fire classification system and how to ensure your building project is adequately protected from fire contact us for a CPD session.

**Fire resistance tests for loadbearing elements. Floors and roofs'. System tested also featured ROCKWOOL BeamClad®.*

HardRock Multi-Fix (DD)

Product	Thickness range (mm)	Grade	Fire resistance integrity (mins)	Fire resistance insulation (mins)
Underlay - for mechanically fastened single ply external membranes	100-135	EXT-A60	60	60
	140-205	EXT-A90	90	90
	210	EXT-A120	120	120
Fleece faced Multi-Fix - for fully adhered single ply external membranes	100-135	EXT-A60	60	60
	140-205	EXT-A90	90	90
	210	EXT-A120	120	120

HardRock Multi-Fix (DD) Compression Table

The table below are based on **four** pedestals per m². In extrapolating to different arrangements note that the total load applied should not exceed 500kg/m².

		Pedestals	
Square		Circular	
Side (mm)	Max weight (kg)	Diameter (mm)	Max weight (kg)
170	70	170	55
200	97	200	76
220	118	220	92
305	125	305	125
455	125	455	125
Maximum load 500kg/m ²			

The loadings above have been determined through testing and allow for up to 2% deflection within the elastic limit.

Support load guidance (Support sizes / Maximum load / Number of feet per m²)

The tables below are based on the pedestals size, number of pedestals per m² required to not exceed the total load of 500kg/m².

Square		
Side (mm)	Kg	No. Feet /m ²
170 x 170	74.8	7
220 x 220	83.7	6
305 x 305	94.8	5
Maximum load 500kg/m ²		

Circular		
Diameter (mm)	Kg	No. Feet /m ²
170	74.8	7
220	80.7	6
305	88.9	5
Maximum load 500kg/m ²		

HardRock Multi-Fix (DD)

Acoustic performance

ROCKWOOL has a unique in-house design capability to provide bespoke project specific rain noise calculations and can support with a comprehensive suite of absorption and sound attenuation test data. The service will support cost effective project design and help meet the Education acoustic requirements, BB93.

Sound absorption

Reflected sound is often a problem experienced in most buildings, for example:

- Schools
- Airport terminals
- Retail centres
- Manufacturing facilities

The use of ROCKWOOL Acoustic Infills in conjunction with HardRock Multi-Fix (DD) roofing boards improves sound absorption within the building, improving the environment for work and leisure (refer to page 13).

Sound attenuation

Noise intrusion from external sources such as heavy traffic or aircraft can be reduced by using HardRock Multi-Fix (DD) roofing systems, creating a quieter ambience within the building.

The use of our Acoustic Membrane may be required for high performance acoustic specifications.

Using a combination of HardRock Multi-Fix (DD) and ROCKWOOL Acoustic Membrane will result in improved sound insulation levels across the frequency range. ROCKWOOL roof systems only require this additional mass layer for the most onerous acoustic specifications due to the impressive acoustic properties of the Multi-Fix board (refer to page 14 for further information).

Rain noise

Excessive noise from rain on a lightweight roof construction can result in noise radiating into the working ceiling or habitable space below.

Therefore, noise caused by rainfall is an important factor to consider at an early point in the roof design stage, and preventative steps should be applied to minimise disturbance within the building.

The solution – specify a single or double layer of ROCKWOOL HardRock Multi-Fix (DD) roofing board to solve this problem. For very high levels of acoustic treatment, the performance can be further enhanced with the addition of a Rockfon® ceiling or a layer of ROCKWOOL Acoustic Membrane. Building Bulletin 93 'Acoustic design of schools' outlines the methods of compliance; this includes a requirement to minimise the noise of rainfall on lightweight roofs. Methods of control must be included and approved by Building Control.

BREEAM Schools

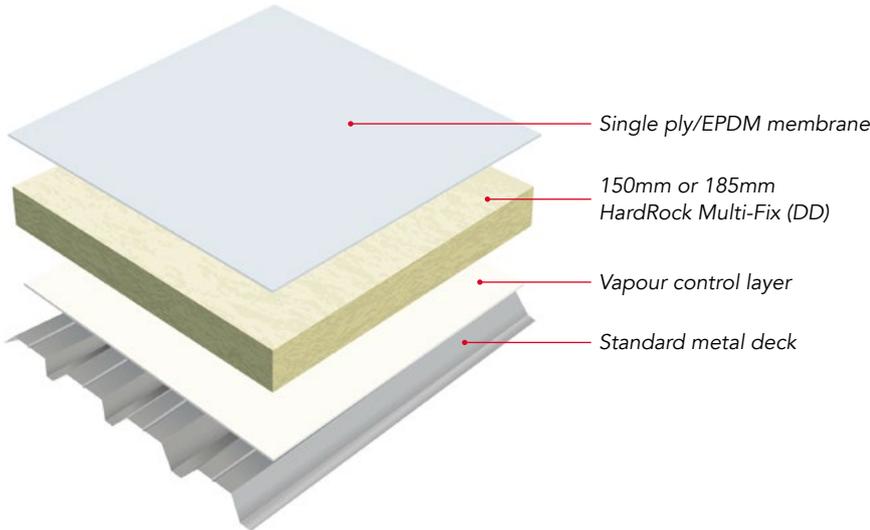
The Building Research Establishment Environmental Assessment Method (BREEAM) under health and well-being, acoustic performance (HW17), stipulates that credits will be awarded for new build and refurbishment projects where the indoor ambient noise levels (defined in table 1.1, BB93) during 'heavy' rainfall are exceeded by no more than 20 dB in the design calculations. For lightweight flat roof constructions, this most onerous requirement may be achieved by a combination of HardRock Multi-Fix (DD) roofing boards and Rockfon acoustic ceilings, where required.

For support, advice and design assistance with your projects please contact ROCKWOOL Technical Solutions.

HardRock Multi-Fix (DD)

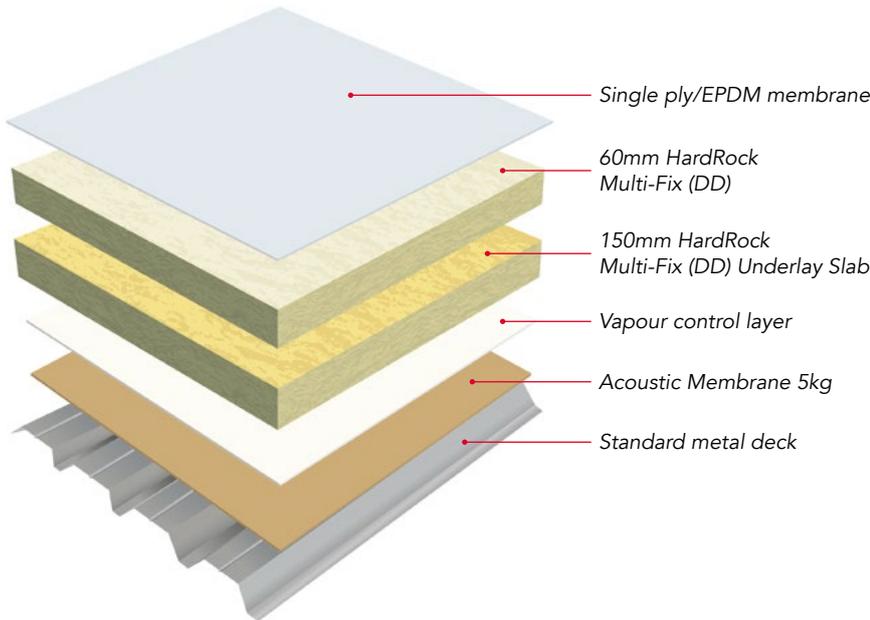
SINGLE PLY / EPDM ROOFING - SYSTEMS

Example 1 - Single layer system (Partial/fully bonded or mechanically fixed)



System performance information	
Acoustic performance: 150mm	Rw 41 dB airborne, LIA 51.9 dB rain noise
Example room types & usage	Primary/Secondary school classrooms (BB93)
Acoustic performance: 185mm	Rw 43 dB airborne, LIA 50.2 dB rain noise
Example room types & usage	Music Room (BB93)
Thermal performance	0.25 W/m ² K (150mm), 0.20 W/m ² K (185mm)

Example 2 - Dual layer system (Partial/fully bonded or mechanically fixed)

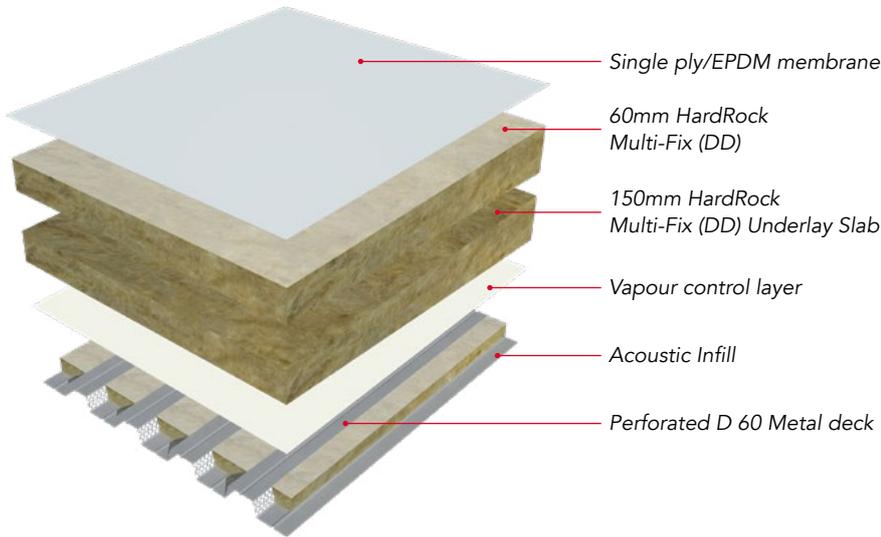


System performance information	
Acoustic performance	Rw 46 dB airborne, LIA 45.6 dB rain noise
Example room types & usage	Music Room (BB93)
Thermal performance	0.18 W/m ² K
Fire resistance	120 minutes (integrity & insulation)

HardRock Multi-Fix (DD)

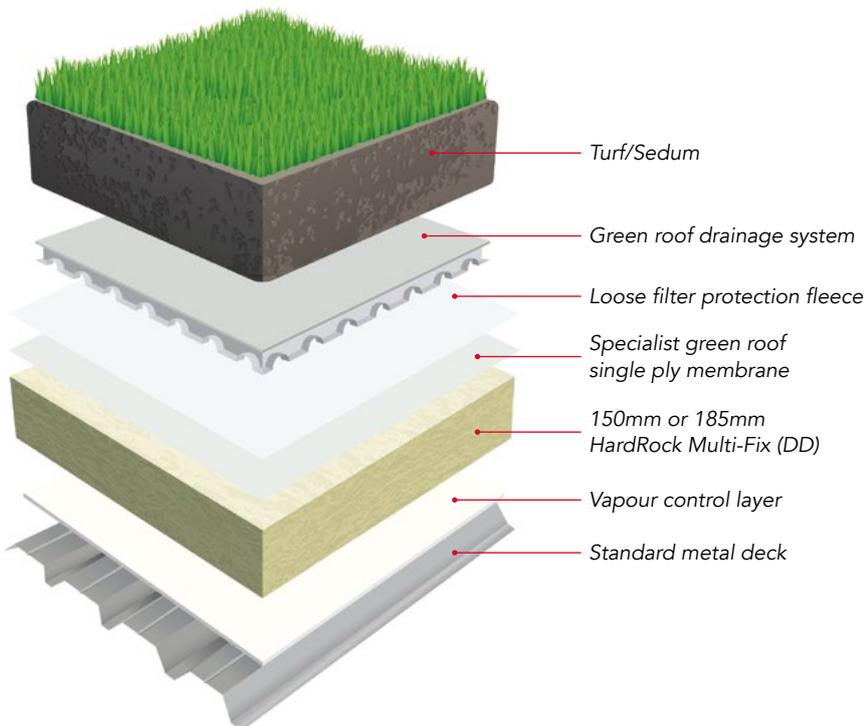
SINGLE PLY / EPDM ROOFING - SYSTEMS

Example 3 - Dual layer, perforated deck system (Partial/fully bonded or mechanically fixed)



System performance information
Acoustic performance Rw 41 dB airborne, LIA 49.0 dB rain noise Class C sound absorption
Example room types & usage Sports Halls (BB93)
Thermal performance 0.18 W/m ² k

Example 4 - Single ply green roof (Partial/fully bonded or mechanically fixed)



System performance information
Acoustic performance: 150mm Rw 41 dB airborne, LIA 51.9 dB rain noise
Example room types & usage Primary/secondary school classrooms (BB93)
Acoustic performance: 185mm Rw 43 dB airborne, LIA 50.2 dB rain noise
Example room types & usage Music Room (BB93) (Rw figures exclude suspended ceilings)
Thermal performance: 0.25 W/m ² K (150mm), 0.20 W/m ² K (185mm) All figures above exclude performance of green roof

HardRock Multi-Fix (DD)

SINGLE PLY / EPDM ROOFING - FIXING OPTIONS

Mechanically fastened single ply/EPDM membrane systems

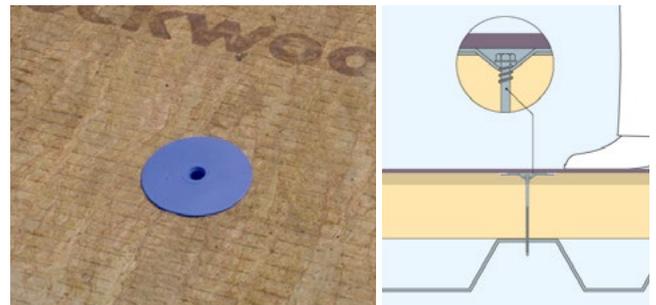
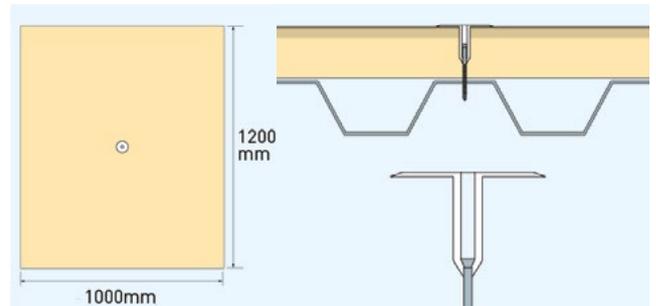
HardRock Multi-Fix (DD) roofing boards are suitable for mechanically fastened single ply/EPDM systems.

HardRock Multi-Fix (DD) board fixing methods

Where the complete roofing board system is mechanically fastened, it is recommended that a minimum of one mechanical fastener is used centrally per board to secure the boards during installation. The HardRock Multi-Fix roofing boards are to be laid staggered, tightly butt-jointed and mechanically fastened through the vapour control layer to the deck.

Mechanical fastener type

ROCKWOOL recommend the use of a plastic tube washer, or stress plate support thread when mechanically fastening roofing boards to metal, concrete or timber decks.



Installed plastic tube and washer

Fully/partially adhered single ply/EPDM membrane systems

HardRock Multi-Fix (DD) roofing boards are to be used with fully or partially adhered single ply/EPDM membranes. The fleece facing of the board encourages a strong bond between membrane and insulation whilst limiting the amount of adhesive needed. A single ply/EPDM membrane which has been tested and deemed compatible for bonding to HardRock Multi-Fix (DD) is to be applied to the insulation with the relevant adhesive.

Where the membrane is fully bonded to the insulation surface, the number of mechanical fasteners per board (if required) should be determined by wind loading calculations conducted by the membrane manufacturer.

HardRock Multi-Fix (DD) installation

The HardRock Multi-Fix (DD) boards are to be laid strictly in accordance with the manufacturer's recommendations, staggered and tightly butt-jointed, and either fully bonded with an approved adhesive or mechanically fastened through the vapour control layer to the deck. The vapour control layer is to be fixed to the deck in accordance with the manufacturer's recommendations.

Membrane installation/fasteners

The single ply/EPDM membrane should be installed strictly in accordance with the manufacturer's specification and fastening requirements for wind uplift in accordance with the manufacturer's recommendations.



A bonded membrane incorporating HardRock Multi-Fix (DD)

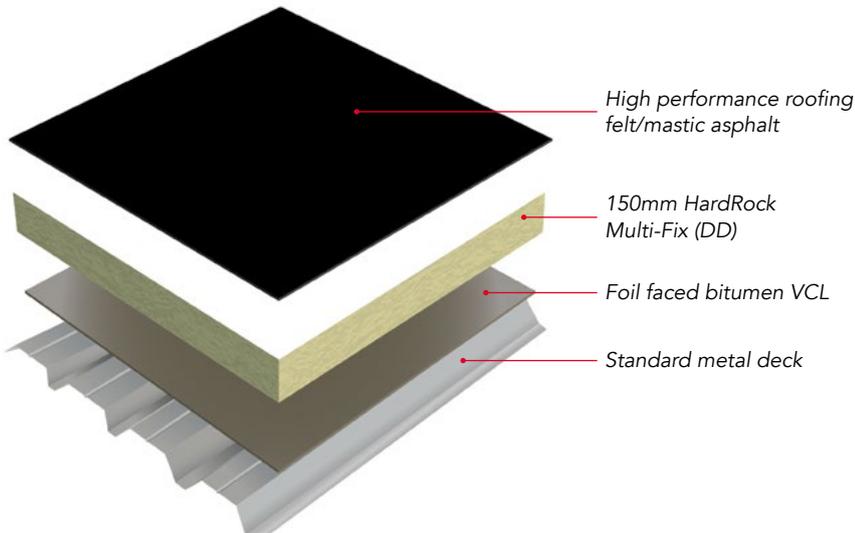
* Please note: Tests have been conducted to determine the Rain Generated Impact Sound Transmission of roofing systems in accordance with International Standard ISO 140-18:2006. The LIA results from these tests can be used by acoustic consultants to calculate acoustic conditions to meet the LAeq performance standards. These calculations are complex and consider variables including room volumes, surfaces and finishes, roof or ceiling area, and reverberation data.

Test results of various lightweight flat roof constructions with and without the addition of ceiling tiles are available from ROCKWOOL Technical Solutions.

HardRock Multi-Fix (DD)

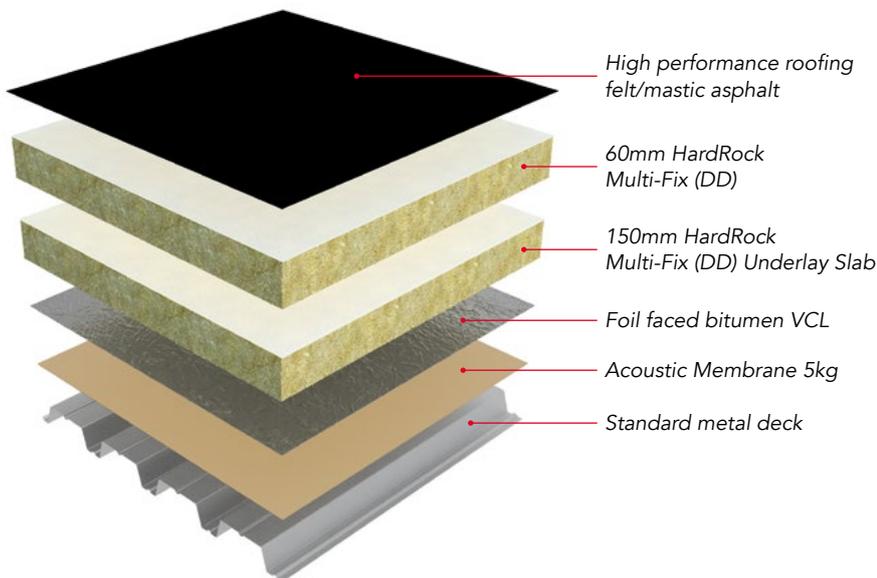
BITUMEN/MASTIC ASPHALT/GREEN ROOF - SYSTEMS

Example 1 - Single layer system (Mechanically fixed/torched or bonded bitumen)



System performance information
Acoustic performance Rw 42 dB airborne, LIA 50.2 dB rain noise
Example room types & usage Primary/Secondary school classrooms (BB93)
Acoustic performance with Acoustic Membrane 5kg Rw 44 dB airborne, LIA 46.7 dB rain noise
Example room types & usage Sports Hall (BB93)
Thermal performance 0.25 W/m ² K

Example 2 - Dual layer system (Mechanically fixed/torched or bonded bitumen)

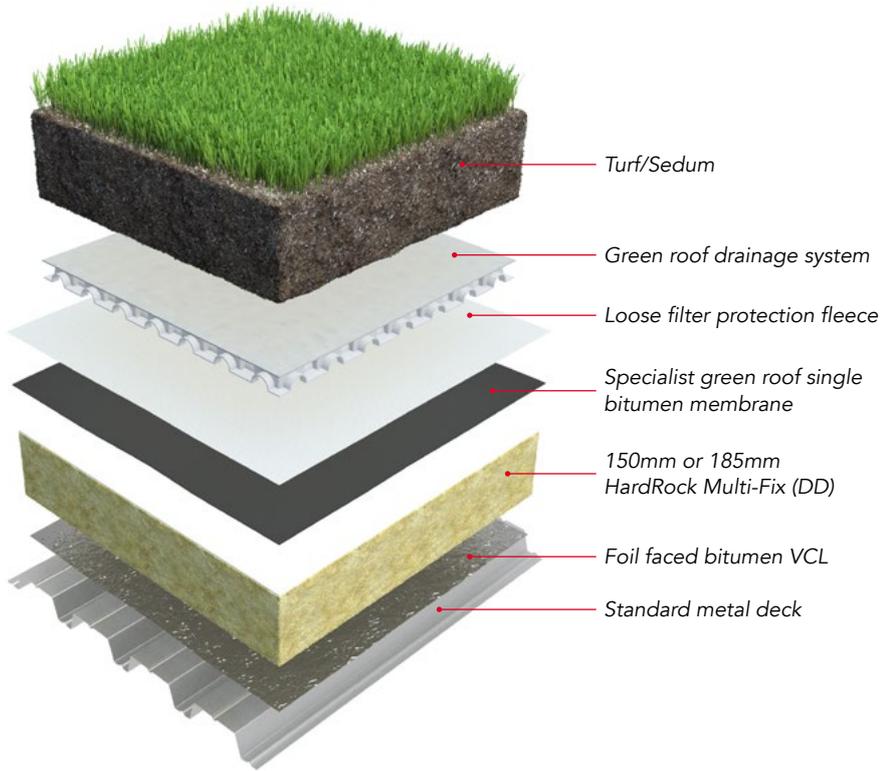


System performance information
Acoustic performance Rw 46 dB airborne, LIA 44.2 dB rain noise
Example room types & usage Dining Rooms (BB93)
Thermal performance 0.18 W/m ² K
Fire resistance 120 minutes (integrity & insulation)

HardRock Multi-Fix (DD)

SINGLE PLY / EPDM ROOFING - SYSTEMS

Example 3 - Bitumen green roof system



System performance information
Acoustic performance: 150mm Rw 42 dB airborne, LIA 50.2 dB rain noise
Example room types & usage Primary/secondary school classrooms (BB93)
Thermal performance: 0.18 W/m ² k
Acoustic performance: 185mm Rw 44 dB airborne, LIA 48.8 dB rain noise
Thermal performance: 0.25 W/m ² K (150mm), 0.20 W/m ² K (185mm) All figures above exclude performance of green roof

Typical U-values for metal, concrete, and timber decks based on standard HardRock Multi-Fix (DD) roofing boards thickness range

U-value (W/m ² K)	Metal deck no ceiling	150mm reinforced concrete deck no ceiling	22mm Timber deck no ceiling
0.25	150mm (single layer)	150mm (single layer)	150mm (single layer)
0.22	170mm (single layer)	170mm (single layer)	170mm (single layer)
0.20	185mm (single layer)	185mm (single layer)	185mm (single layer)
0.18	210mm (150*+60mm)	210mm (150*+60mm)	210mm (150*+60mm)
0.16	235mm (150*+85mm)	235mm (150*+85mm)	235mm (150*+85mm)
0.15	255mm (150*+105mm)	255mm (150*+105mm)	255mm (150*+105mm)

* The 150mm product is HardRock Multi-Fix (DD) Underlay

HardRock Multi-Fix (DD)

HardRock Multi-Fix (DD) SOLUTIONS

Bitumen/Mastic asphalt/Green roof/Liquid membrane – Fixing options

Built-up high performance bituminous membranes

HardRock Multi-Fix (DD) boards can be used below built-up bitumen roofing (bituminous felt or asphalt).

Roof board installation

For dual layered systems, place the 150mm HardRock Multi-Fix (DD) Underlay Slab down first and add the fleece faced Multi-Fix top board with the fleece facing upwards to receive the bitumen.

For single layer systems, only the fleece faced Multi-Fix top board is required.

The boards are to be laid staggered, tightly buttjointed and either fully bonded in hot/cold bitumen or mechanically fastened through the vapour control layer to the deck.

Torch applied bituminous membranes

HardRock Multi-Fix (DD) is designed for use with most fully bonded torch applied multi-layer bituminous systems. When applying the bitumen membrane always torch with minimum heat at all times. Torch the roll of waterproofing felt using appropriate flame/edge guards at all times.

Torch applied bituminous membranes should always be installed in accordance with the membrane manufacturers guidelines.

Liquid applied

Cold liquid applied membranes offer a seamless watertight finish and are ideal for roof refurbishment, roof details, and roof repairs. HardRock Multi-Fix (DD) is designed for use with a number of liquid applied membrane systems. For more information, advice and guidance on compatible systems please contact the ROCKWOOL Technical Solutions team.

Green roofs

HardRock Multi-Fix (DD) roofing board is suitable for use in green roof constructions. Where an approved mechanically fixed membrane is being used, HardRock Multi-Fix (DD) boards should be laid in accordance with the roof board installation method described opposite.

Where a fully bonded membrane system is used, the approved membrane is fully bonded with approved adhesive to HardRock Multi-Fix (DD) boards. The Multi-Fix boards can be fully bonded or mechanically fastened through the vapour control layer to the deck.

Membranes

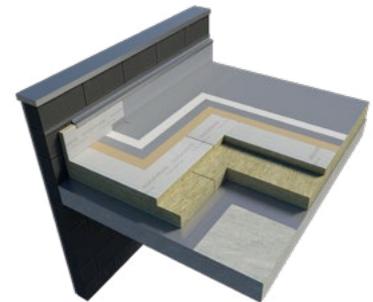
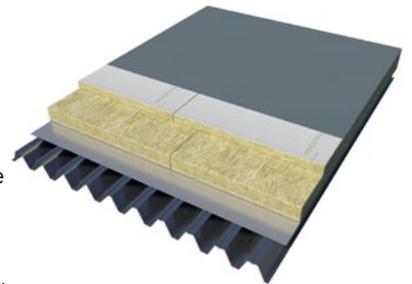
For green roof constructions, specialist single ply or bitumen waterproof membranes should be used in accordance with the membrane manufacturer's recommendations.

The fleece, filtration layer and growing matter should be installed over the membrane in accordance with the client's requirements.

Advice on particular green roof schemes and systems should be sought from ROCKWOOL Technical Solutions.

* Please note: Tests have been conducted to determine the Rain Generated Impact Sound Transmission of roofing systems in accordance with International Standard ISO 140-18:2006. The LIA results from these tests can be used by acoustic consultants to calculate acoustic conditions to meet the LAeq performance standards. These calculations are complex and consider variables including room volumes, surfaces and finishes, roof or ceiling area, and reverberation data.

Test results of various lightweight flat roof constructions with and without the addition of ceiling tiles are available from ROCKWOOL Technical Solutions.



HardRock Multi-Fix (DD)

HardRock Multi-Fix (DD) TAPERED ROOFING SYSTEM

The HardRock Multi-Fix (DD) Tapered roofing range is engineered to meet the demand for tapered solutions for existing and new flat roof constructions.

The system reduces risk of ponding and standing water and is backed by a complete design to delivery service. Tapered HardRock Multi-Fix (DD) roofing boards are manufactured 1200x1000mm and can be fully bonded to the vapour control layer with hot bitumen or adhesive or mechanically fastened through the vapour control layer to the deck.

Thermal performance – U-values

It is a Building Regulation requirement that a tapered roof must be calculated to include all areas of the roof including gutters etc. The roof must be proven to meet the required effective or minimum U-value. Unlike other elements such as walls, floors, and non-tapered elements you cannot take a single point U-value.

BRE 443 (conventions for U-values) requires tapered insulation to be calculated as set out in accordance with Annex E of BS EN ISO 6946. A thermal calculation analysis is available on request.

Fixing and marking of boards

Tapered boards are delivered to site individually marked with a positional code corresponding to the detailed layout drawing provided. The board layout should strictly follow that shown on the drawing, and to avoid error it is advisable to place each board in position temporarily prior to attachment.

Standards and approvals

HardRock Multi-Fix (DD) Tapered roofing boards have CE marking in accordance with BS EN 13162: 2012, 'Thermal Insulation products for buildings – factory made mineral wool (MW) products specification.'

The HardRock Multi-Fix (DD) Tapered Roofing Service

- Site surveys and quotations
- Preparation of bespoke and considered design solutions to any flat roof
- Roof layout drawings required for quotation
- Thermal calculations provided with each project
- Precision manufacture and supply to order
- Site advisory service prior to and during installation
- Reduces risk of ponding
- Rain noise solutions



For support, advice and design assistance with your projects please contact ROCKWOOL Technical Solutions.

* Please note: Tests have been conducted to determine the Rain Generated Impact Sound Transmission of roofing systems in accordance with International Standard ISO 140-18:2006. The LIA results from these tests can be used by acoustic consultants to calculate acoustic conditions to meet the LAeq performance standards. These calculations are complex and consider variables including room volumes, surfaces and finishes, roof or ceiling area, and reverberation data.

Test results of various lightweight flat roof constructions with and without the addition of ceiling tiles are available from ROCKWOOL Technical Solutions.

HardRock Multi-Fix (DD)

HardRock Multi-Fix (DD) USED IN THE APPLICATION OF AN UPSTAND BOARD

For the application of an upstand board, the HardRock Multi-Fix (DD) board can be cut to size and used on a warm flat roof on a parapet wall. This application provides a non-combustible insulation solution for upstands and parapet walls, with all the performance of the HardRock Multi-Fix (DD) boards.

Features

- Euroclass A2-s1, d0 (non-combustible)
- Thermal conductivity at 0.039 W/mK
- Easy to cut and handle on site
- Compatible with a variety of roof systems

Applications

The product is for use as a thermal insulation layer for upstands and parapet walls on warm flat roofs made of concrete, timber or metal structure decks, in new and existing, domestic, and non-domestic applications.

Performance

Thermal performance

Thermal conductivity: 0.039W/mK

Fire performance

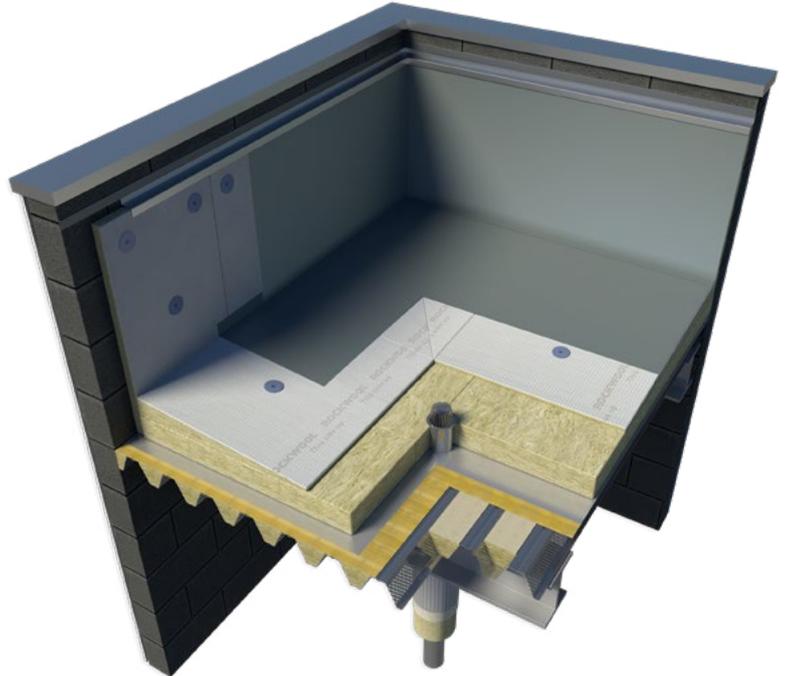
Euroclass A2-s1, d0 (non-combustible)

Installation

Installation will vary depending on the roof system being installed. For specific guidance please refer to the relevant waterproofing manufacturer.

At a minimum we recommend using three insulation fixings per board, one centrally located and one insulation fixing each side to the top of the board.

When installed, provided that the top surface is protected by a sill or cover and membrane applied, HardRock Multi-Fix (DD) upstand board is suitable for long term exposure.



HardRock Multi-Fix (DD)

HardRock Multi-Fix (DD) ACOUSTIC SYSTEM ANCILLARIES

ROCKWOOL Acoustic Infills

The ROCKWOOL Acoustic Infill consists of trapezoidal shaped ROCKWOOL insulation, which is engineered to suit specified perforated metal roof decking.

The combination of optimised density, fibre direction provides improvement in sound absorption when used together with HardRock Multi-Fix (DD) roofing boards on perforated metal roof decking constructions.

Features

- Acoustic absorption – Class C sound absorption performance
- Pre-cut to suit specific roof deck types for fast installation. Available in 1000mm lengths
- Non-combustible
- Tissue-faced

Typical applications

Flat roof areas over convention and sports halls, manufacturing plants, entrance halls, corridors, hallways and stairwells.

Method A as determined by E3 and E4 of Approved Document E can generally be satisfied by the use of ceilings with Class C sound absorption.

See also Building Bulletin 93 (The Acoustic Design of Schools) for guidance.

Installation

Apply the ROCKWOOL Acoustic Infill strips directly within the troughs of the metal deck. Ensure that all joints are tightly butted together. Where lengths of ROCKWOOL Acoustic Infill require to be cut, this is easily facilitated with a sharp knife.

Acoustic solutions and applications

Roof construction

Mechanically fastened single ply membrane system:

1. D60 perforated steel deck 13% open area
2. ROCKWOOL Acoustic Infill D60
3. Polythene vapour control layer (VCL), 0.22mm
4. HardRock Multi-Fix (DD) dual layer system totalling 210mm (150mm + 60mm)
5. Mechanically fastened single ply membrane system

Results

Weighted Sound Absorption Coefficient = $W = 0.6$ (LM)

Noise Reduction Coefficient NRC = 0.90

Absorption Classification = Class C

Weighted Sound Reduction Index = $R_w = 44$ dB

Test Report: C/06/5L3434/2

Acoustic performance/solutions

Solution to E3 and E4 of the Approved Document E: a perforated metal deck construction including ROCKWOOL Acoustic Infill and HardRock Multi-Fix (DD) roofing boards will achieve Classification C sound absorption rating in accordance with BS EN ISO 11654:1997.

Frequency	125	250	500	1K	2K	4K
Sound absorption coefficient	0.55	0.94	1.09	0.95	0.59	0.44

HardRock Multi-Fix (DD)

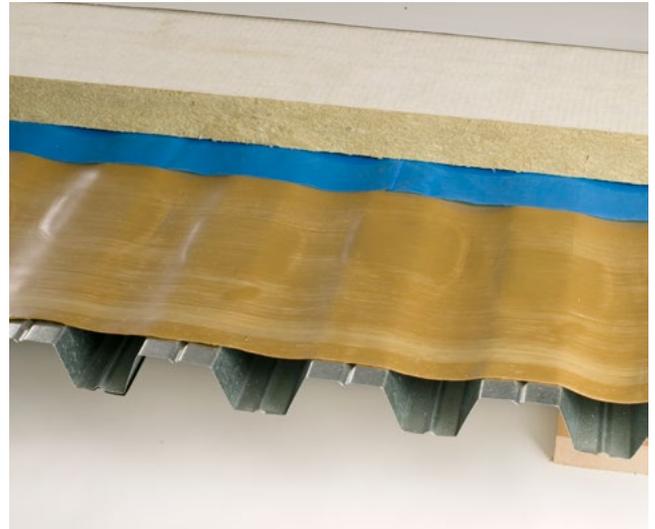
HardRock Multi-Fix (DD) ACOUSTIC SYSTEM ANCILLARIES

ROCKWOOL Acoustic Membrane

The control of noise pollution is an ever increasing problem and one that must be addressed at the design stage. The solution needs to be specific to each building and is dependent on the type and source of the noise, both inside and outside the building.

HardRock Multi-Fix (DD) roofing insulation can meet most acoustic requirements without the need for an additional membrane layer. Where very high acoustic specifications are required, Acoustic Membrane offers the additional mass needed.

ROCKWOOL Acoustic Membrane is a sound deadening flexible polymer mass layer for enhancing ROCKWOOL Multi-Fix (DD) acoustic roofing systems. Typical building types requiring acoustic roof solutions include: schools, hospitals, cinemas, airports, concert halls, stadia, retail and leisure developments.

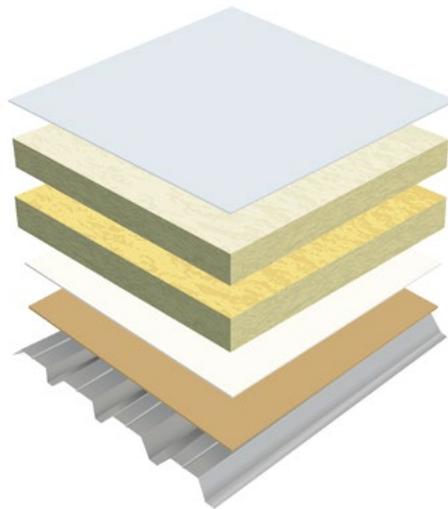


Installation

ROCKWOOL Acoustic Membrane should be laid directly onto the metal decking, across the line of the profiles. The metal decking must be clean and dry.

Align the membrane and extend the roll over the metal decking progressively allowing for a 50mm overlap at all edges.

Please note that it is not necessary to remove the protective plastic film.



Roof construction

1.5mm PVC membrane mechanically fixed

HardRock Multi-Fix (DD) roofing boards

0.22mm polyethylene vapour control layer

Varying layers of ROCKWOOL Acoustic Membrane (5kg/m²)

0.70mm galvanised steel profile deck, 35mm deep

Weighted sound reduction performance

Base layer (mm)	Upper layer (mm)	Predicted airborne sound reduction (dB)			U-value (W/m ² K)
		1.2mm single ply	2 layer bitumen		
150	-	41	43	0.25	
170	-	44	46	0.22	
185	-	45	46	0.20	
150	60	46	47	0.18	
150	85	47	48	0.16	
150	105	48	48	0.15	
150	115	48	49	0.14	

The above table shows predicted values which have been calculated using the data provided in test report: DPA Cauberg - Huygen 20151078 - 03.

HardRock Multi-Fix (DD)

HardRock Multi-Fix (DD) ROOFING BOARDS DESIGN CONSIDERATIONS

Flat roof design

The roof construction and design should comply with BS 6229 (Code of Practice for Flat Roofs with Continuous Supported Coverings).

Design considerations for profiled metal decks

Crown and trough position

HardRock Multi-Fix (DD) roofing boards must be laid with the long edge at right angles to the profiles of the metal deck. Butt joints should occur at the midcrown position, except where cantilevering is applicable.

Free spanning capability

For free spanning, the minimum board thickness is equal to the maximum trough width divided by 3. The maximum trough width suitable for free spanning HardRock Multi-Fix (DD) is 300mm.

Where installed trough widths exceed the maximum spanning capability of the board, provision must be made to provide full support for the insulation.

Cantilevering

- Boards of 60mm or greater thickness may cantilever over a trough
- For cantilevering the minimum board thickness is equal to the maximum trough width divided by 2

Walkways and access areas

It is an industry recommendation that a supporting layer be placed on the roof both during installation and upon completion in designated walkways or in areas of high foot traffic.

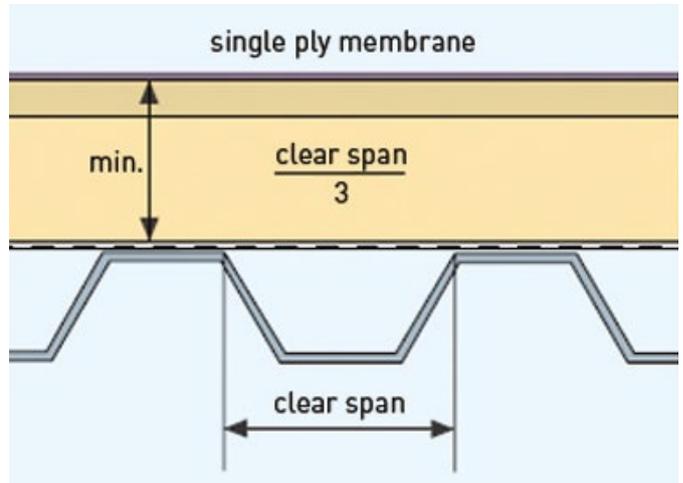
Advice should be sought from the membrane manufacturer about available options.

Additional roof loads: Plant and machinery

- Wherever possible, any roof-mounted plant, such as air handling or refrigeration units, should be positioned on independent upstands bearing directly onto the substrate.
- Where this is not possible, and the equipment is to be placed directly onto the finished roof, further protection may be required to spread the load on the Multi-Fix roofing boards. In such cases advice should be sought from the ROCKWOOL technical solutions team and the membrane manufacturer.

Preparation work for refurbishment works

- Check that the existing roof finish is sound and watertight
- Check that the type and condition of the surface is suitable for bonding or mechanical fixing of HardRock Multi-Fix (DD) roofing boards. If the roof is not sound and watertight or does not have a suitable surface, remove all previously applied finishes and if necessary, insulation layers.
- It is recommended that the specifier/contractor checks the existing levels to ensure that the falls are sufficient.



Note that the span to be measured is across the clear width of the trough, and not from the centre to centre of the crowns.



HardRock Multi-Fix (DD)

HardRock Multi-Fix (DD) FLAT ROOF BOARDS GENERAL OVERVIEW

Laying and cutting HardRock Multi-Fix (DD)

1. For dual layer systems, the 150mm ROCKWOOL Multi-Fix Underlay Slab is applied first, onto the Vapour control layer. The Multi-Fix fleece top layer is applied to the Underlay with the fleece facing upwards
2. The HardRock Multi-Fix (DD) roofing boards should be laid with staggered joints and tightly butted to avoid gaps
3. Ensure that the fleece layer is used on the upper side towards the membrane. This is clearly marked on the boards as 'ROCKWOOL® - this side up'
4. The boards are easy to cut to shape using a fine toothed saw or panel saw
5. Care should be taken to clean off all surfaces prior to the laying of the boards and membrane
6. Appropriate stop battens should be installed to protect the boards' open edges during installation
7. Day joints must be formed at the conclusion of each section of work to seal exposed edges and prevent damage

Protection of HardRock Multi-Fix (DD) roofing board during installation

Adequate temporary protection must be provided above the installed boards where any of the following occur:

- Unloading or access points
- Temporary walkways
- Stockpiles of roofing materials
- Waste skips
- Any other activity that might cause damage to the insulation

Working platform

Under no circumstances should the finished roof be used as a working platform without adequate protection being provided.

ROCKWOOL recommends that either the main or roofing contractor operates a 'permit to work' system for any follow-on trades in areas where the roof installation is carried out.

Handling and storage

ROCKWOOL HardRock Multi-Fix (DD) roofing boards are fully palletised and wrapped in a polythene shroud for protection during transit and for short-term protection if stored outside.

For longer-term protection, the pallets should be stored under a secure waterproof covering. Boards should be stacked no more than two pallets high for safety.

The use of a pallet fork is recommended where a crane is required to lift pallets to roof level.

ROCKWOOL Rock Roller trolley

To facilitate fast and easy movement of HardRock Multi-Fix (DD) roofing boards from the loading area to the point of installation on the roof deck, ROCKWOOL has developed a purpose made 'trolley'. Each Rock Roller comes complete with operating instructions, which should be followed by the roofing contractor.

For further details on ROCKWOOL HardRock Multi-Fix (DD) roof solutions, visit our website or phone the ROCKWOOL Technical Solutions team.



HardRock Multi-Fix (DD)

ADDITIONAL INFORMATION

Durability

Tests of our stone wool recovered from old buildings have shown that it retains its performance characteristics – thermal, mechanical, fire resistance – for at least 50 years, and probably longer. A test of a 65-year-old stone wool sample found in 2023 during a renovation of Copenhagen airport showed that these characteristics had not diminished after 65 years.*

*Testing done at Danish Technical Institute (DTI) in 2023, "Testing ROCKWOOL insulation from CPH airport hangar 4"

Water properties

ROCKWOOL stone wool insulation resists water by nature, just like the stone from which it's made. It also resists moisture in humid climates, protecting the long-term health of buildings and the people within them.

Condensation

ROCKWOOL stone wool insulation allows the construction to breathe, reducing the risk of condensation, which can lead to rot, mould and humidity damage.

STANDARDS AND APPROVALS

Certificate

ROCKWOOL HardRock Multi-Fix (DD) and Tapered have been examined by the BBA and granted certificate 21/5878, for use as a thermal insulation layer and to create or improve falls on limited access concrete, timber or metal flat roof decks, in new or existing domestic and non-domestic buildings.



HardRock Multi-Fix (DD)

BUILDING SAFETY AND PRODUCT USE

LEGAL NOTICES

General safety requirements – Building Safety Act 2022

ROCKWOOL Limited is committed to supporting specifiers, resellers and users of ROCKWOOL products for the full life cycle of the product to comply with the obligations and responsibilities set out in the Building Safety Act 2022. With regard to the general safety requirements of the Act, ROCKWOOL Limited cannot control or foresee every situation where its products might be used. We therefore strongly advise that specifiers, resellers and users contact us where use of ROCKWOOL products is contemplated in applications different from those explicitly described in the latest, relevant ROCKWOOL product datasheets; especially in applications that can be reasonably foreseen as critical to safety.

ROCKWOOL Limited reserves the right to amend the specification of its products without notice. Changes to the ROCKWOOL manufacturing process, or to pertinent regulations, may be reflected in changes to tested and certified product performance. Whilst ROCKWOOL Limited endeavours to keep its publications up to date, readers will appreciate that between publications there may be pertinent changes in the law or other developments affecting the accuracy of the information contained in our publications.

ROCKWOOL Limited does not accept responsibility for the consequences of using (including testing or certifying) its products in applications different from those explicitly described in the relevant ROCKWOOL product datasheets. Expert advice should be sought, and ROCKWOOL Limited should be contacted, where such different use is contemplated, or where the extent of any use described by ROCKWOOL Limited is in doubt.

The ROCKWOOL Trademark

ROCKWOOL® - our trademark

The ROCKWOOL trademark was initially registered in Denmark as a logo mark back in 1936. In 1937, it was accompanied with a word mark registration; a registration which is now extended to more than 60 countries around the world.

The ROCKWOOL trademark is one of the most important assets of the ROCKWOOL Group, and is therefore well-protected and defended by ROCKWOOL throughout the world.

If you require permission to use the ROCKWOOL logo for your business, advertising or promotion, you must apply for a Trade Mark Usage Agreement.

To apply, write to:
marketcom@rockwool.com

Trademarks

Registered trademarks of the ROCKWOOL Group include but are not limited to:

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To apply, write to:
marketcom@rockwool.com

HardRock Multi-Fix (DD)

Company:	ROCKWOOL Limited
Version:	Version 2.05 August 2025 (to check this is the latest version, please refer to rockwool.com/uk)
Revised on:	22.08.25
Product Name:	HardRock Multi-Fix (DD)
Replaces Version:	Version 2.04 June 2025
Changes Made:	<ul style="list-style-type: none">• Updated version control information• Updated 'Durability' section• Updated images
Additional Information:	

Please ensure you are using the latest version of this document by verifying it on our official website. Do not rely on printed or previously downloaded copies, as these may be out of date.

Please contact the ROCKWOOL Technical Support Team if you would like to access archived versions of this document.

HardRock Multi-Fix (DD)

ROCKWOOL stone wool – safe to install and live alongside

There are no hazardous classifications associated with stone wool insulation manufactured by ROCKWOOL UK according to EU REACH and UK REACH regulations on health and the environment.

ROCKWOOL safe use instruction sheets and material safety data sheets (where applicable) can be downloaded [here](#).



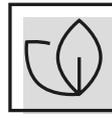
Sustainability

ROCKWOOL products are used to enrich modern living, creating safer, healthier, and more climate-resilient communities.

We transform abundant, natural volcanic rock into stone wool insulation products that are used to reduce energy demand, lower fuel bills, and help address society's climate change challenges.

ROCKWOOL stone wool insulation is recyclable and can be transformed into new ROCKWOOL products. Please contact us for details of how we can work together to recycle waste ROCKWOOL stone wool material that may be generated during on-site installation.

Our annual sustainability reports, which set out progress against our sustainability goals, and further details of the positive impacts of using our products can be found on our website.



Environment

ROCKWOOL takes a fact-based, auditable approach to documenting our progress in maximising our products' positive impact and minimising the effect our operations have on the environment, backed by third-party references and methodologies. Further details can be found online in our annual sustainability report.

Our high-tech production process uses filters, pre-heaters, after-burners and other cleaning and collection systems that help to reduce the effects of our manufacturing operations on the environment.

ROCKWOOL stone wool insulation does not contain (and has never contained) gases that have ozone depletion potential (ODP) or global warming potential (GWP).

