

# Product Data Sheet

## Gyproc® WallBoard 15 mm

Gyproc WallBoard 15 mm is a plasterboard in 15 mm thickness.

### Where to use

Use it in a single layer for most wall and ceiling applications where minimal levels of fire, structural and acoustic performance are specified, or in multiple layers for higher performance.



### Certifications

Environmental Product Declaration (EPD) available [Click here.](#)

## Product information

### Composition

The plasterboard is made of a gypsum core between paper liners.

### Colour

Face colour: Ivory  
Reverse colour: Brown

### DIMENSIONS AND WEIGHTS

PRODUCT SIZES (mm)	900 X 1800	900 X 2400	1200 X 2300	1200 X 2400	1200 X 2700	1200 X 2800	1200 X 3000
Nominal thickness (mm)	15	15	15	15	15	15	15
Minimum weight (kg/m <sup>2</sup> )	9.8	9.8	9.8	9.8	9.8	9.8	9.8
Edge options	Tapered edge	Tapered edge, Square edge	Tapered edge	Tapered edge, Square edge	Tapered edge	Tapered edge	Tapered edge
Number of tapered edges	2	2	2	2	2	2	2
Maximum width tolerance (mm)	+0	+0	+0	+0	+0	+0	+0
Minimum width tolerance (mm)	-4	-4	-4	-4	-4	-4	-4
Maximum length tolerance (mm)	+0	+0	+0	+0	+0	+0	+0
Minimum length tolerance (mm)	-5	-5	-5	-5	-5	-5	-5
Maximum taper width (mm)	80	80	80	80	80	80	80
Minimum taper width (mm)	40	40	40	40	40	40	40
Maximum taper depth (mm)	2.5	2.5	2.5	2.5	2.5	2.5	2.5
Minimum taper depth (mm)	0.6	0.6	0.6	0.6	0.6	0.6	0.6
Squareness: 900 mm width boards (maximum difference in diagonal measurements), 4 mm, 1200 mm width boards (maximum difference in diagonal measurements), 5 mm							

NB: Dimensional tolerances. Quality controls are set to meet customer requirements between these maximum and minimum tolerances.

### Performance

Here we only provide performance information related to the product. Please see the White Book for system-dependent performance.

### Standards

EN 520:2004+A1:2009, Type A.

Declarations of Performance (DoP) available [Click here](#).

Reaction to fire	A2-s1, d0
Thermal conductivity (W/mK)	0.19
Water vapour permeability ( $\mu$ )	10
Maximum continuous temperature exposure (°C)	49

### Installation

#### Effect of condensation

The thermal insulation and ventilation requirements of national Building Regulations aim to reduce the risk of condensation and mould growth in new buildings. However, designers should take care to eliminate all possibility of problems caused by condensation, particularly in refurbishment projects.

#### Cutting

Either cut the board with a plasterboard saw, or score the front face paper with a sharp knife, snap it over a straightedge, then cut the back face paper. Cut holes for things like socket boxes using a utility saw.

#### Screw fixing

Fix the boards with the decorative side facing outwards to receive finishes. Install the fixings at least 13 mm from the cut edges and 10 mm from the bound edges. Position cut edges at internal angles wherever possible. Stagger horizontal and vertical joints between layers by at least 600 mm.

#### Adhesive fixing

Fix the boards with the decorative side facing outwards to receive finishes. Install using Gyproc DriWall Adhesive, following the application instructions for either DriLyner Dab or DriLyner Fix system.

#### Finishing

After fixing the board, start finishing it as soon as you can to limit the risk of damage or UV degradation to the paper liner.

#### Plastering

You can finish the board using Thistle® or ThistlePro® plaster.

#### Jointing

You can finish the board using Gyproc jointing products.

#### Painting

Decoration should start as soon as possible after the finishing system is dry. Jointing systems should be finished with Gyproc Drywall Sealer before application of wallcoverings.

#### Wallpapering

Decoration should start as soon as possible after the finishing system is dry. Jointing systems should be finished with Gyproc Drywall Sealer before application of wallcoverings.

#### Snagging and minor repairs

For minor damage and dents, check that the board core isn't shattered. If it's intact, fill the damaged area with Gyproc EasiFill 60, allow it to set, then apply a second coat if you need to. When it's dry, sand it to a finish before redecorating the area.

For a damaged core, broken edges or extensive damage, repair and replacement procedures differ depending on the number of board layers and fire resistance of the system; please contact our Technical Support Team for specific advice.

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## Sitework

### Storage

To ensure declared performance of plasterboards are not compromised they should be stored inside and kept dry. Make sure floor or ground surfaces are flat and strong enough to support them.

If plasterboards are temporarily stored outside, they should be kept clear of the ground and securely covered with an anchored polythene sheet or tarpaulin to protect from dampness and rain.

### Handling

British Gypsum fully accepts its responsibilities as a supplier of building materials and systems as required by Section 6 of the Health and Safety at Work etc. Act 1974.

To reduce manual handling risk, employers and workers should follow HSE's Manual Handling Operations Regulations 1992 (MHOR) and the HSE's guidance on manual handling at work (INDG143). Employers should carry out a risk assessment and implement control measures to avoid or minimise the need for manual handling. Workers should follow safe lifting and moving techniques and report any hazards. The 'Manual Handling Guide' published by the Gypsum Products Development Association (GDPA) and its member companies can provide additional plasterboard specific guidance and is available on the GDPA website.

Plasterboard handling should be assessed for risk before lifting or carrying. All British Gypsum plasterboards have safety information printed on the board. Where mechanical aids are available, they should be considered in the overall risk assessment.

## Safety Data Sheet

Safety Data Sheet (SDS) available. [Click here.](#)

## Packaging overview

Supplied on a reusable wooden pallet.

## Environmental

### Recyclability

You can recycle this product as long as it has minimal contamination from non-gypsum materials.

### Disposal

Segregate from non-gypsum waste for recycling where possible. Disposal should be in accordance with local authority requirements.

## BES 6001 classification

Excellent.



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